

WEED USA, LLC

WEED X-ONE25 (3/4XL-125 AND 3/4 WEED) STRINGING INSTRUCTIONS

RECOMMENDED STRING TYPES :

In this model, almost any string will propel the ball well. However, a few stringing set-ups ARE KNOWN TO FEEL, SOUND AND PLAY SUPERBLY. They are:

1. 17 ga. **GAMMA TNT2 PRO PLUS** at any tension! Recommended especially for players who hit the ball flat, it is perfect for those who prefer a livelier response and more power. (16 ga. **GAMMA 2** is very similar - just not quite as crisp of a feel as the Pro, yet its slightly thicker gauge is more durable). Also quite good are: **WEED Black Synthetic Gut 16, 17** (45' sets), Gamma TNT2 16, 17, 18 or Ruff 16 (for Spin) **Gut Lovers: try Wilson NXT or Gamma Professional.**
2. For "Hard Hitters" who need maximum stringbed stiffness and/or stringbreakers needing greater durability, we recommend **FORTEN THIN BLEND (18 ga. Kevlar for the Mains paired with Sweet 17 synthetic crosses)**. Other similar kevlar products will work too, but beware: many of the pre-packaged sets may not be long enough (we stock the Thin Blend in reels and will be happy to cut "WEED length sets" of 25' kevlar and 20' SG). (*Suggested Tension Range for Kevlar Mains or Luxillion Big Banger / Polyester Strings: 60-65 lbs., max = 70 lbs.*)
3. For sore elbow, arm or shoulder relief: **Gamma TNT Rx 16 or 17** (if installed using our LP stringing method it will be even more beneficial - see description below).

TENSION : MAXIMUM STRING TENSION IS 75 LBS. (KEVLAR /Polyester MAX = 70 LBS!) IT IS IMPORTANT (and required for warranty) TO STRING THE CROSSES AT 5 LBS. LESS THAN THE MAINS.

When selecting a tension - fit the tension to what players are used to - they can't change their habits!

If they have been playing a small racquet at higher tensions: give them higher tensions in the WEED and consider a stiffer string.

If they're used to lower tensions in a larger frame, 45-60 lbs. in the WEED X-ONE25 series models will probably fit them.

*******"SLACKING OFF" tensions progressively by 5, 10 and 15 lbs. on the outside 3 mains and top & bottom 3 crosses are MANUFACTURER'S REQUIREMENT FOR FRAME WARRANTY.** This also provides an even broader sweetspot, more power on balls hit next to the frame, and eases initial shock on the arm. (The top 3 X's would slack by 15, then 10, and then 5 lbs. off the base racquet tension, and the bottom 3 X's would slack by 5, then 10, and then 15 lbs.).

Note: WEED highly recommends their special L.P. ("Live Periphery") Stringing process for these models (description below). (*Instructions available*)

Conventional stringing procedures are outlined on the reverse side of this sheet.

L.P. instructions (and assistance via the 800#) are available upon request.

L.P. Stringing creates nearly frame to frame Power Zone. It features a more lively periphery (area out near the frame), for greater depth on off-center hits (and less shock to the arm on such hits!), which converts into much steadier, controlled play. [This progressive tension pattern also incorporates a second, much stretchier string (Durbin CDT) in the last 2 mains and crosses, to help increase the power in that area. The Durbin string is available through WEED].

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**IT IS IMPORTANT (and required for the warranty) TO
STRING THE CROSSES AT 5 LBS. LESS THAN THE MAINS.**

LENGTH : Depends on the stretchiness of the string!

42 FEET *is enough in most cases*

ONE SET (40 FT.) OF GAMMA PRO OR GAMMA 2 will string the whole racquet at 65 lbs. or higher (usually).

FOR 1 PIECE stringing use: 11 1/4 ft. for the SHORT SIDE OF MAINS (add 3 to 4 inches if under 60 lbs.)

FOR 2 PIECE stringing: MAINS = 22 1/2 to 24 ft.

IF KEVLAR: 24 FT.

CROSSES = 18 ft.

PATTERN : 18 MAINS X 20 CROSSES

MAINS START AT THE THROAT.

**MAINS SKIP HOLE NUMBERS 8 AND 10 AT TIP & THROAT AND
NUMBER 11 THROAT. TIE OFF SHORT SIDE OF MAINS IN 4 H OR 7 H.**

**WHEN YOU GET TO THE 3RD TO THE LAST MAIN (from the outside, on both sides),
DROP THE TENSION BY 5 LBS. DROP THE TENSION BY ANOTHER 5 LBS.
(total of 10 lbs. off the base tension) IN THE 2ND TO LAST MAIN AND 5 MORE LBS.
(total of 15) IN THE LAST (outside) MAIN.
(ie. if stringing the racquet at 60 lbs., the last 3 mains would be at 55, 50 and 45 lbs.)
(WARRANTY IS NOT VALID UNLESS the string tension is slacked.**

TOP CROSS THROUGH HOLE NUMBER 8 TIP.

CROSSES SKIP HOLE NUMBER 9 AT THE TIP & THROAT.

SHARED HOLES = NUMBER 11 TIP AND NUMBER 12 THROAT.

BOTTOM CROSS THROUGH 8 THROAT. TIE OFF IN NUMBER 6 THROAT.

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